

Work Order ID 73988

Tuesday, September 20, 2011 10:25:48 AM



Page 1

Item ID: D206-642-213

Revision ID:

Item Name: Skidtube LH

Start Date: 9/20/2011 Start Qty: 1.00

Required Date: 10/11/2011 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: MF

QC:

Date: 11-09-20

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev L

100



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP206-642-213 CHG004

0.00

0.00



12/1/13

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

1x

12-9-11

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00



12/1/13

B86705

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 73988

Tuesday, September 20, 2011 10:25:48 AM



Page 2

Item ID: D206-642-213

Revision ID:

Item Name: Skidtube LH

Start Date: 9/20/2011 Start Qty: 1.00

Required Date: 10/11/2011 Req'd Qty: 1.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Packaging | 0.00 | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D206-642-213 □ Location: <u>82</u> <u>Reor</u> | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

82 12/9/13sf

12/9/18 20

mk
12-09-19

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Tuesday, September 20, 2011 10:25:44 AM

Page 1

Work Order ID: 73988

Parent Item: D206-642-213

Parent Item Name: Skidtube LH



Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:K05.07.14ECN 847 & 901; Add Tow Ring and GHW
KitKJ/CP/JLM
IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M
10.02.02 per IIN rev M EC verified by: JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|-------------|--|-----------|----|--|--|-----|------|----------|---|---|--|--|--|
| AN3-41A | | Purchased | No | | | 120 | Each | 295.0000 | 8 | 8 | | | |
|-------------|--|-----------|----|--|--|-----|------|----------|---|---|--|--|--|

Bolt

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|--------|-----|--|
| ST354 | 295 | |
| 116191 | 195 | |
| 118706 | 100 | |

| | | | | | | | | | | | | | |
|------------|--|-----------|----|--|--|-----|------|-----------|----|----|--|--|--|
| AN4-6A | | Purchased | No | | | 120 | Each | 1,216.000 | 12 | 12 | | | |
|------------|--|-----------|----|--|--|-----|------|-----------|----|----|--|--|--|

Bolt

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|--------|------|--|
| ST356 | 1200 | |
| 117872 | 200 | |
| 118422 | 300 | |
| 118628 | 400 | |
| 118838 | 300 | |

| | | | | | | | | | | | | | |
|------------|--|-----------|----|--|--|-----|------|----------|---|---|--|--|--|
| AN4CSA | | Purchased | No | | | 120 | Each | 483.0000 | 1 | 1 | | | |
|------------|--|-----------|----|--|--|-----|------|----------|---|---|--|--|--|

BOLT

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|--------|-----|--|
| FP-B | 94 | |
| 112243 | 94 | |
| ST345 | 389 | |
| 112243 | 389 | |

M122416

M12251 SP

M119017 SP

12-9-11

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Tuesday, September 20, 2011 10:25:44 AM

Page 2

Work Order ID: 73988



Parent Item: D206-642-213

Parent Item Name: Skidtube LH

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-11A
Bolt

Purchased

No

120

Each

154.0000

4 4



m 119512 sp SD

Location

Loc Qty

Loc Code

ST337

154

117313

2

118191

52

118706

100

AN5-32A
Bolt

Purchased

No

120

Each

172.0000

2 2



m 121541 sp SD

Location

Loc Qty

Loc Code

ST339

50

118628

50

ST340

122

117161

1

117872

60

118191

11

118422

50

AN5-7A
Bolt

Purchased

No

120

Each

197.0000

4 4



m 119077 sp SD

Location

Loc Qty

Loc Code

ST337

197

117313

14

117441

132

118422

1

118706

50

Tuesday, September 20, 2011 10:25:44 AM

Shop Packet Print

Page 2

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Tuesday, September 20, 2011 10:25:44 AM

Page 3

Work Order ID: 73988

Parent Item: D206-642-213

Parent Item Name: Skidtube LH

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN6-44A
Bolt
Purchased No 120 Each 43.0000

2 2
m119036 sp

Location Loc Qty Loc Code
ST344 43
110372 43

N960C416 NAS1149C0463 R Purchased No 120 Each 0.0000

washer
AN960JD10 NAS1149D0363J Purchased No 120 Each 0.0000

Washer
AN960JD416 NAS1149D0463J Purchased No 120 Each 0.0000

Washer
AN960JD516 NAS1149D0563J Purchased No 120 Each 0.0000

Washer
AN960JD616 NAS1149D0663J Purchased No 120 Each 0.0000

D206-642-241
Replacement Skidtube
Manufactured No 120 Each 0.0000

1 1
m119097 sp
8 8
m12237
m119097 sp
24 24
m122452 sp
8 8
m121255 sp
4 4
m122452 ✓
1 1
867055

Tuesday, September 20, 2011 10:25:45 AM

Shop Packet Print

Page 3

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Tuesday, September 20, 2011 10:25:45 AM

Page 4

Work Order ID: 73988

Parent Item: D206-642-213

Parent Item Name: Skidtube LH

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

D206-651-041

CM729

Manufactured No

120

Each

19.0000



206A/B GHW



B88595 SP

D2652

Manufactured No

120

Each

106.0000



Bushing



B88780 SP

Location

Loc Qty

Loc Code

FG120

19

46160

19

120

Each

106.0000



16

B88780 SP

Location

Loc Qty

Loc Code

FG

44

31985

44

ST

52

53741

0

72120

52

ST019

10

71833

10

120

Each

17.0000



1

B83490 SP

12-9-11

D2665-1

Manufactured No



Saddle, LH Fwd Aft Out 206

Location

Loc Qty

Loc Code

ST436

17

52306

8

52848

2

55017

6

70264

1

Tuesday, September 20, 2011 10:25:45 AM

Shop Packet Print

Page 4

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Tuesday, September 20, 2011 10:25:45 AM

Page 5

Work Order ID: 73988

Parent Item: D206-642-213

Parent Item Name: Skidtube LH

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

D2666-1



Saddle, LH Fwd Aft In 206

Manufactured No

120

Each

22.0000



382386 SP

Location

Loc Qty

Loc Code

ST426

21

52307

1

52847

6

55018

6

60296

4

60870

4

ST435

1

70267

1

D2667-1



Saddle, LH Aft Out 206

Manufactured No

120

Each

6.0000



SP

Location

Loc Qty

Loc Code

ST427

6

42409

6

D2668-1



Saddle, LH Aft In 206

Manufactured No

120

Each

7.0000



SP 12-9-11

Location

Loc Qty

Loc Code

ST427

7

40898

3

52348

4

LX

Tuesday, September 20, 2011 10:25:45 AM

Shop Packet Print

Page 5

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Tuesday, September 20, 2011 10:25:45 AM

Page 6

Work Order ID: 73988

• Parent Item: D206-642-213

Parent Item Name: Skidtube LH

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00



Set Screw

Manufactured No

120

Each

1,461.000

5 5



384433 SP SP

Location

Loc Qty

Loc Code

| | | |
|-------|------|--|
| FG | 50 | |
| 29962 | 50 | |
| ST021 | 1411 | |
| 71160 | 111 | |
| 72231 | 300 | |
| 73837 | 1000 | |



Saddle Spacer

Manufactured No

120

Each

32.0000

2 2



B 76751 SP SP

Location

Loc Qty

Loc Code

| | | |
|-------|----|--|
| FG | 10 | |
| 29453 | 10 | |
| ST025 | 22 | |
| 52302 | 22 | |



Saddle Spacer

Manufactured No

120

Each

50.0000

2 2



B 76752 SP SP
12-9-1

Location

Loc Qty

Loc Code

| | | |
|-------|----|--|
| FG | 10 | |
| 29199 | 10 | |
| ST025 | 40 | |
| 52303 | 40 | |

Tuesday, September 20, 2011 10:25:45 AM

Shop Packet Print

Page 6

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Tuesday, September 20, 2011 10:25:45 AM

Page 7

Work Order ID: 73988

Parent Item: D206-642-213

Parent Item Name: Skidtube LH

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3413-1
Ring

Manufactured No

120 Each

59.0000



B83307 SP SP

Location Loc Qty Loc Code

ST420 19

66387 1

70773 18

ST467 40

72137 20

73298 20

MS21042L3
Nut

Purchased No

120 Each

2,592.000



m122141 SP SP

Location Loc Qty Loc Code

ST300 2592

117441 24

117601 363

117885 205

118451 1000

118927 1000

MS21042L4
Nut

Purchased No

120 Each

4,309.000



m122152 SP 12-9-11

Location Loc Qty Loc Code

ST300 4309

117441 51

117601 637

117885 621

118451 2000

118927 1000

Tuesday, September 20, 2011 10:25:45 AM

Shop Packet Print

Page 7

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Tuesday, September 20, 2011 10:25:45 AM

Page 8

Work Order ID: 73988

Parent Item: D206-642-213

Parent Item Name: Skidtube LH

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

120

Each

1,287.000

2 2

Nut

Location

Loc Qty

Loc Code

ST300

1287

116105

5

116548

53

117441

343

117611

90

118179

496

118910

300

m121052 2A SP

MS21042L6

Purchased

No

120

Each

348.0000

2 2

Nut

Location

Loc Qty

Loc Code

ST300

348

117677

200

118384

48

118927

100

m122441 SP 12-9-11

Tuesday, September 20, 2011 10:25:45 AM

Shop Packet Print

Page 8

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|---------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | QC Insp |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

4.3 206A/B HIGH GEAR SKIDTUBES

| ITEM | QTY -211 | QTY -212 | QTY -213 | QTY -214 | QTY -241 | QTY -247 | PART NUMBER | DESCRIPTION |
|------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|---|
| | X | | | | | | D206-642-211 | SKIDTUBE INSTALLATION, LH |
| | | X | | | | | D206-642-212 | SKIDTUBE INSTALLATION, RH |
| | | | X | | | | D206-642-213 | SKIDTUBE INSTALLATION, LH, THRU BOLT |
| | | | | X | | | D206-642-214 | SKIDTUBE INSTALLATION, RH, THRU BOLT |
| 1 | 1 | 1 | 1 | 1 | X | | D206-642-241 | SKIDTUBE |
| | | | | | | X | D206-642-247 | WEARSHOE KIT (REPLACES -243) |
| 1 | 1 | 1 | 1 | 1 | | | D206-651-041 | * 206 GHW ADAPTER ⁽³⁾ |
| 1 | | | | | 1 | | D2650-3 | SKIDTUBE ASSEMBLY |
| 2A | | | | | 18 | | D2651-1 | * PLUG ⁽¹⁾ |
| 2B | | | | | 18 | | D2651-3 | * O-RING ⁽¹⁾ |
| 3 | | | | | 1 | | D2646 | * AFT CAP ⁽¹⁾ |
| 4 | | | | | 2 | | MS27039-1-08 | * SCREW ⁽¹⁾ |
| 5 | | | | | 2 | | NAS1149D0332J | * WASHER ⁽¹⁾ (OR AN960JD10L) |
| 6 | 1 | | 1 | | | | D2665-1 | SADDLE, FWD OUT, LH |
| 6 | | 1 | | 1 | | | D2665-2 | SADDLE, FWD OUT, RH |
| 7 | 1 | | 1 | | | | D2666-1 | SADDLE, FWD IN, LH |
| 7 | | 1 | | 1 | | | D2666-2 | SADDLE, FWD IN, RH |
| 8 | 1 | | | | | | D2665-1 | SADDLE, AFT OUT, LH |
| 8 | | 1 | | | | | D2665-2 | SADDLE, AFT OUT, RH |
| 8 | | | 1 | | | | D2667-1 | SADDLE, AFT OUT, LH |
| 8 | | | | 1 | | | D2667-2 | SADDLE, AFT OUT RH |
| 9 | 1 | | | | | | D2666-1 | SADDLE, AFT IN, LH |
| 9 | | 1 | | | | | D2666-2 | SADDLE, AFT IN, RH |
| 9 | | | 1 | | | | D2668-1 | SADDLE, AFT IN, LH |
| 9 | | | | 1 | | | D2668-2 | SADDLE, AFT IN, RH |
| 10 | 8 | 8 | 8 | 8 | | | AN3-41A | BOLT |
| 11 | 16 | 16 | 16 | 16 | | | D2652 | BUSHING |
| 12A | 8 | 8 | 8 | 8 | | | MS21042-3 | * NUT (OR MS21042L3) |
| 12B | 8 | 8 | 8 | 8 | | | NAS1149D0363J | WASHER (OR AN960JD10) |
| 13 | 4 | 4 | 4 | 4 | | | AN5-7A | BOLT |
| 14 | 4 | 4 | 4 | 4 | | | AN5-11A | BOLT |
| 14A | | | 2 | 2 | | | AN5-32A | * BOLT ⁽²⁾ |
| 14B | | | 2 | 2 | | | MS21042-5 | * NUT (OR MS21042L5) ⁽²⁾ |
| 15 | 8 | 8 | 8 | 8 | | | NAS1149D0563J | WASHER (OR AN960JD516) |
| 16 | 12 | 12 | 12 | 12 | | | AN4-6A | BOLT |
| 17 | 24 | 24 | 24 | 24 | | | NAS1149D0463J | WASHER (OR AN960JD416) |
| 18 | 12 | 12 | 12 | 12 | | | MS21042-4 | NUT (OR MS21042L4) |
| 20A | | | | | 4 | 4 | D3537-1 | WEARPAD (REPLACES D2648-3) |
| 21A | | | | | 1 | 1 | D3537-3 | WEARPAD (REPLACES D3429-1) |
| 22A | | | | | 1 | 1 | D3535-13 | WEARSHOE (REPLACES D2656-13) |
| 22B | | | | | 1 | 1 | D3536-13 | GASKET |
| 23A | | | | | 1 | 1 | D3535-21 | WEARSHOE (REPLACES D2656-21) |
| 23B | | | | | 1 | 1 | D3536-21 | GASKET |
| 24A | | | | | 1 | 1 | D3535-33 | WEARSHOE (REPLACES D2656-33) |
| 24B | | | | | 1 | 1 | D3536-33 | GASKET |
| 26A | | | | | 44 | 44 | MS27039C1-08 | SCREW |
| 26B | | | | | 44 | 44 | NAS1149C0332R | WASHER (OR AN960C10L) |
| 26C | | | | | 44 | | ALS7-1032-130 | * INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130) |
| 28 | 2 | 2 | 2 | 2 | | | AN6-44A | BOLT |
| 29A | 2 | 2 | 2 | 2 | | | MS21042-6 | NUT (OR MS21042L6) |
| 29B | 4 | 4 | 4 | 4 | | | NAS1149D0663J | WASHER (OR AN960JD616) |
| 34 | 1 | 1 | 1 | 1 | | | AN4C5A | BOLT |
| 35 | 1 | 1 | 1 | 1 | | | NAS1149C0463R | WASHER (OR AN960C416) |
| 36 | 1 | 1 | 1 | 1 | | | D3413-1 | RING (REPLACES D2655) |
| 37 | 10 | 10 | 5 | 5 | | | D2712 | SET SCREW |
| 38 | 2 | 2 | 2 | 2 | | | D2884 | SADDLE SPACER |
| 39 | 2 | 2 | 2 | 2 | | | D2885 | SADDLE SPACER |

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE

(2) MAY BE REQUIRED ON -213/-214 INSTALLATIONS

(3) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: 0

Date: 11.06.15